Recommended tightening torque PiezoBolts

In brackets the achievable preload forces with a friction coefficient of 0.12 are mentioned.

PB12	85 Nm (43 kN)
PB16	230 Nm (83 kN)
PB20	420 Nm (130 kN)

- Please note the locations of the installation of the individual sensor screws with the corresponding serial numbers. The serial number is engraved on the head of the screw (For example: PB12xAx59).
- Tighten the screw side connector only by hand.

Bedeutung der Reibzahl aus Sicht der Vorspannkraft:

